

Shifter Shoulder Bolt Installation Instructions



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1.0 Tools and Notes

- 1.1 A 5mm Allen wrench and/or socket/ratchet.
- 1.2 The shifter lever attaching washers are a two-piece design. Be sure the step surfaces face each other and the fan surfaces face outward. Do not "tighten" shifter lever attaching bolts until you are ready. With the style of washer we use under the head of the shoulder bolts, they are extremely difficult to remove once they are tightened. They will not loosen up going down the road.

2.0 Installation

- 2.1 Position the shifter lever onto the shifter stub and install (2) new shoulder bolts and self-locking washers. Caution: To loosen these bolts with the self-locking washers installed, is very difficult. Do not tighten these mounting bolts completely unless you are sure you are ready to install. Use temporary washers if necessary for mock-up purposes. You must use washers or the shoulder bolts will bottom out.
- 2.2 If you used temporary shifter lever mounting mock-up washers, remove and replace with the self-locking washers supplied in the kit. Tighten shifter lever mounting bolts. Do not over-tighten, creating fatigue. Let the washers secure the joint.

Further assistance and tech support is available by calling Modern Driveline at 208-453-9800 M-F 8-5 Mountain time. Please call us first for any issues.

Thank You. We appreciate your business.

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